

# RLA Series

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Maximum Thrust for the Heaviest Web Handling Applications.

## Key Features

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- **Reverse parallel belt-and-pulley design** – belt, pulley, and rotary motor driving a ball or roller screw delivers the highest thrust in the Roll-2-Roll actuator lineup: 800–1,500 lbf
- **Load capacity up to 30,000 lb** – with precision linear bearings (15,000 lb with standard bearings); built for the heaviest unwind/rewind stands
- **Stroke lengths from 4 to 12 inches** – available in 4, 6, 8, and 12 in configurations to match specific guide frame geometry and web width requirements
- **Front and rear mounting options** – spherical bearing and clevis mounting at both ends accommodates misalignment under heavy loads
- **Powered by MC QD 1180 or SCU6x MxD** – 5.5–7 A motor current at 24/48 VDC (48 VDC preferred for maximum performance)
- **Off-shelf replacement** – standard pivot, rod eye, and clevis mounting options fit existing terminal guide frame designs

## Benefits

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- **Stop settling for underpowered actuators** – the RLA Series delivers 800–1,500 lbf of continuous thrust, enough to position the heaviest webs with precision
- **Handle every heavy application with one actuator family** – from 4-inch strokes on compact rewind stands to 12-inch strokes on wide-web shifting systems, no mixing actuator brands
- **Eliminate drift under maximum load** – ball and roller screw drives maintain positioning accuracy even at full capacity; no creep, no gradual misalignment
- **Built for the toughest environments** – IP54 protection, heavy-duty bearings, and robust construction perform in paper mills, steel processing, and heavy converting operations

## Specifications

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Specification	Value
Thrust Range	800 lbf to 1,500 lbf (3,560 N to 6,670 N)
Load Capacity (Standard Bearings)	Up to 15,000 lb
Load Capacity (Precision Linear Bearings)	Up to 30,000 lb
Stroke Length Options	4 in / 6 in / 8 in / 12 in (100–300 mm)
Maximum Speed	0.75–2 in/sec (19–51 mm/sec)
Drive Voltage	24/48 VDC (48 VDC preferred)
Motor Current	5.5–7 A
Power Source	MC QD 1180 or SCU6x MxD
Motor Type	Brushless Bi-polar Stepper, 1.8° resolution
Actuator Type	Belt + Ball/Roller Screw
Mounting Options	Pivot / Rod Eye / Clevis
Terminal Web Guide	Yes
Intermediate Web Guide	Yes
Off-Shelf Replacement	Yes

## Applications

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- Heavy rewind stands — positioning for rewind/unwind systems handling rolls up to 30,000 lb
- Large roll shifting — lateral movement of heavy roll stands and shifting frames
- Unwind/rewind systems — terminal web guiding at the entry and exit of high-capacity converting lines
- High-load terminal guides for paper mills, steel processing, and heavy converting operations

## Supporting Documentation

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### Manuals (2)

- Servo Center Servo Installation
- Unwind/Rewind Installation Checklist

### 2D Drawings (9)

- BLA-0xx-0600-TG 2D Drawing
- LHS-005-0125-LP: 2D Drawing (dxf)
- LHS-005-0400-LP: 2D Drawing (dxf)
- LHS-005-0xxx-LP: 2D Drawing (pdf)
- LHS-015-0150-WG: 2D Drawing (pdf)
- LHS-020-0xxx-RF: 2D Drawing (dxf)
- LHS-020-0xxx-RF: 2D Drawing (pdf)
- LHS-030-xxxx-RF: 2D Drawing (pdf)
- RLA-050-0600-TG: 2D Drawing (pdf)

### 3D Models (1)

- RLA-050-0600-TG

### Wiring Diagrams (5)

- Power Supply Regen Clamp Wiring
- SCU5 MD Wiring with MC QD 1141/1140/1240 + Web Guide Actuator
- SCU5 MD Wiring with MC QD 1180/1181/1211/1230/1231/1260 + Regen Clamp + Unwind/Rewind Actuator
- SCU5 MD Wiring with MC QD 1180/1181/1211/1230/1231/1260 + Web Guide Actuator
- SCU6x MxD Wiring Diagram with Unwind/Rewind (Small Load)



Scan for datasheets, 3D models & full documentation

<https://r2r.tech/products/actuators/rla>

### Ready to Get Started?

Contact our experts to discuss how this product fits your application.

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