Standard Operating Procedure
Edge Guiding Application

During a product changeover or after a width change the following settings can be followed to startup the web guide.

**Step 1:** If the web guide is in Automatic mode switch it to manual mode as shown below.

**Step 2:** Servo center the web guide.

**Step 3:** If needed position/thread the web at the desired location on the rollers.

**Step 4:** If needed, position the sensor so that web is approximately in the middle of the sensing window.

**Step 5:** On the SCU5 operator interface ensure that the web edge is in the middle and reset the guide point if needed.

**Step 6:** Press the Automatic/manual button to put the web guide in Automatic Mode.

**Step 7:** If needed use the fine guide point adjustment to fine tune the desired guided web location.

**Note:** This procedure is for the right sensor mode but the same procedure is applicable for left sensor mode as well.