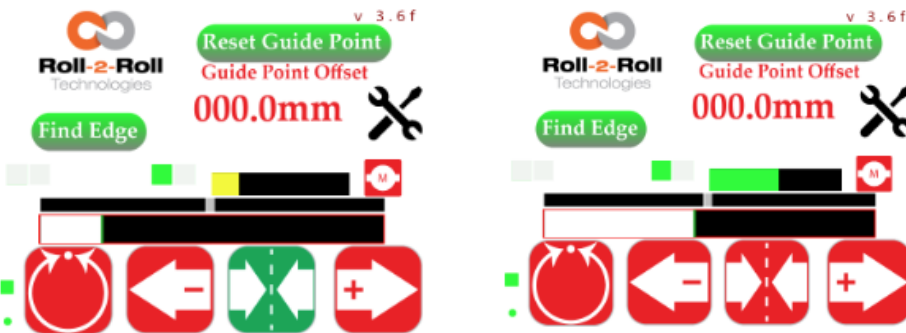


During a product changeover or after a width change the following settings can be followed to startup the web guide.
Step 1: If the web guide is in Automatic mode switch it to manual mode as shown below.



Step 2: Servo center the web guide.



Step 3: If needed position/thread the web at the desired location on the rollers.

Step 4: If needed, position the sensor so that web is approximately in the middle of the sensing window.



Step 5: On the SCU5 operator interface ensure that the web edge is in the middle and reset the guide point if needed.



Step 6: Press the Automatic/manual button to put the web guide in Automatic Mode.

Step 7: If needed use the fine guide point adjustment to fine tune the desired guided web location.

Note: This procedure is for the right sensor mode but the same procedure is applicable for left sensor mode as well.